



Highlights

- The slot allows on the face insertion and axial positioning of the assembly.
- Insertion slot for cables with diameter up to $\varnothing 15\text{mm}$.
- Repetition accuracy $\pm 0,03\text{mm}$.
- Angled assemblies with any length impressable.
- Operable on both sides by on both sides mountable modules.

Process

1. Assembly (e.g. angled sensor with housing and cable) manually inserted through the slot and axial positioning (optionally in assembly holder).
2. Moulding process released by user.
3. Moulding jaws move concentrically and exactly defined to mould the assembly.
4. If the machine is automated the assembly holder moves to the next pressing position and step 3 will be repeated.
5. Subsequently, assembly can be removed.

Machine Data

Part description

- Diameter $\varnothing 3 - \varnothing 25\text{mm}$
- angled and with flange processable
- wall thickness $\leq 1\text{mm}$

Cycle

- Time 3 - 8sec
- User: 1
- Set-Up time approx. 10min

Features

- Positive-interlocking
- Pressing contour specified by customer
- 6 or 8fold pressing possible

Other

- Machine freely programmable (VIPA Speed7, 200 records)
- Limit stop & assembly holder deliverable
- Integrateable into superior machine

Optional

- Footswitch or part detection for releasing process
- Barcodescanner
- Connection to network for data acquisition

